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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/843,765	04/30/2001	Akihiro Sanda	Q63763	9192
7590 10/05/2005 SUGHRUE, MION, ZINN, MACPEAK & SEAS, PLLC 2100 Pennsylvania Avenue, N.W.			EXAMINER	
			PRONE, JASON D	
	oC 20037-3213		ART UNIT PAPER NUMBER	
,,			3724	
			DATE MAIL ED. 10/05/2004	•

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Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)				
	09/843,765	SANDA ET AL.				
Office Action Summary	Examiner	Art Unit				
	Jason Prone	3724				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).						
Status						
1)⊠ Responsive to communication(s) filed on <u>14 July 2005</u> .						
2a)⊠ This action is FINAL . 2b)□ This	action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.						
Disposition of Claims						
. 4)⊠ Claim(s) 1-20 is/are pending in the application.						
4a) Of the above claim(s) <u>8-14</u> is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-7 and 15-20</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/or election requirement.						
Application Papers						
9) The specification is objected to by the Examiner.						
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.						
Priority under 35 U.S.C. § 119						
12)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a)⊠ All b)□ Some * c)□ None of:						
1.⊠ Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International Bureau (PCT Rule 17.2(a)).						
* See the attached detailed Office action for a list of the certified copies not received.						
Attachment(s)						
1) Notice of References Cited (PTO-892)	4) Interview Summary					
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	ate atent Application (PTO-152)				
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	6) Other:	atternity periodical (i 10-102)				

Art Unit: 3724

DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claim 17 is rejected under 35 U.S.C. 102(b) as being anticipated by Potsch et al. (3,788,180).

Potsch et al. discloses the same invention including a drum-shaped rotary blade (53), a disk shaped rotary blade (68), that the rotary blade has a cutting edge (Fig. 9), a first beveled surface facing the drum-shaped rotary blade and progressively spaced from the drum-shaped rotary blade toward the cutting edge (68'), a second beveled surface facing the work piece and progressively spaced from the cutting edge away from the work piece (200), a means for rotating the drum-shaped blade in unison with the disk-shaped blade (Fig. 3 and Fig. 7), that the drum-shaped rotary blade is disposed on a drum shaft (Fig. 3), and that the disk-shaped rotary blade is disposed on a disk shaft (Fig. 3).

Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Art Unit: 3724

4. Claims 1, 2, 15, and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Potsch et al. in view of Falk et al. (3,292,478) (see page 10 of this Office action for examiner added reference numerals). In regards to claim 1, Potsch et al. discloses the invention including a drum-shaped rotary blade (53), a disk shaped rotary blade (68), that the rotary blade has a cutting edge (Fig. 9), a first beveled surface facing the drum-shaped rotary blade and progressively spaced from the drum-shaped rotary blade toward the cutting edge (68°), a second beveled surface facing the work piece and progressively spaced from the cutting edge away from the work piece (200), and a first angle of the first beveled surface from the severance plane is set to a value which ranges from 0.8° to 14° (Fig. 9).

In regards to claims 15 and 16, Potsch et al. discloses the cutting edge is spaced apart from a severance plane (68') and a means for rotating the drum-shaped blade in unison with the disk-shaped blade (Fig. 3).

However, Potsch et al. fail to disclose a first distance of the first beveled surface up from the cutting edge along the severance plane perpendicular to a surface of the work piece is set to a value which ranges from 40μm to 200μm (0.2mm) and that a second angle of the second beveled surface from the severance plane is set to a value which ranges from 65° to 85°. Falk et al. teaches a second angle of the second beveled surface from the severance plane is set to a value which ranges from 65° to 85° (The angles u and r plus the additional distance created by the 1° angle in Fig. 9 of Potsch et al.) and a first distance of the first beveled surface up from the cutting edge along the severance plane perpendicular to a surface of the work piece is set to a value 630μm or

Art Unit: 3724

0.63mm. However, it would have been obvious to have reduced the size of the blade from .63mm to .2mm to allow for a thinner work piece to be cut or for a specific type of cut to be made. Therefore, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to have provided Potsch et al. with the first distance and second angle, as taught by Falk et al., to allow for specific sized work piece to receive a specific shaped cut.

5. Claims 3 and 7 are rejected under 35 U.S.C. 103(a) as being unpatentable over Potsch et al. in view of Falk et al. as applied to claims 1 and 2 above, and further in view of DeTorre (5,423,240). In regards to claim 3, Potsch et al. and Falk et al. disclose the invention including that the disk-shaped blade has a first clearance surface contiguous to the first beveled surface (201, of Potsch et al., on page 10 of this Office action).

However, Potsch et al. and Falk et al. fail to disclose the angle of the first clearance surface from the severance plane is set to a value which ranges from 2° to 5° and the disk-shaped blade is made of cemented carbide. DeTorre teaches an angle of the first clearance surface from the severance plane that is set to a value which ranges from 2° to 5° (Column 3, lines 34-35 and Fig. 2) and the disk-shaped blade is made of cemented carbide (Column 1, lines 34-41 and column 4, lines 23-29). Therefore, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to have provided Potsch et al. in view of Falk et al. with the first clearance angle and that the blade is made from cemented carbide, as taught by DeTorre, to prevent the first clearance surface from interfering with the cut work piece and to provide the blade with increased hardness.

Art Unit: 3724

- 6. Claim 4 is rejected under 35 U.S.C. 103(a) as being unpatentable over Potsch et al. in view of Falk et al. as applied to claims 1 and 2 above, and further in view of Munier et al. (5,365,821). Potsch et al. and Falk et al. disclose the invention including the disk-shaped blade has a second clearance surface contiguous to the second beveled surface (203, of Potsch et al., on page 10 of this Office action).
- 7. However, Potsch et al. and Falk et al. fail to disclose the angle of the second clearance surface from the severance plane is set to a value, which ranges from 20° to 45°. Munier et al. teaches an angle of the second clearance surface from the severance plane that is set to a value, which ranges from 20° to 45° (Column 3 lines 39-44). Therefore, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to have provided Potsch et al. in view of Falk et al. with the second clearance angle, as taught by Munier et al., to prevent the second clearance surface from interfering with the cut work piece.
- 8. Claim 5 is rejected under 35 U.S.C. 103(a) as being unpatentable over Potsch et al. in view of Falk et al. further in view of Munier et al. as applied to claims 1, 2, and 4 above, and even further in view of Paavola (4,972,750). Potsch et al., Falk et al., and Munier et al. disclose the invention including the second beveled surface and the second clearance surface are joined at a junction (204, of Potsch et al., on page 10 of this Office action).

However, Potsch et al., Falk et al., and Munier et al. fail to disclose the distance from the junction to the severance plane is set to a value which ranges from 0.2mm to 0.8mm. Paavola teaches a distance (14) from the junction to the severance plane is set

Art Unit: 3724

to a value, which ranges from 0.2mm to 0.8mm (Column 2, lines 30-33). Therefore, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to have provided Potsch et al. in view of Falk et al. further in view of Munier et al. with the distance, as taught by Paavola, to allow for a specific cutting surface for a specific type of cut.

9. Claims 6 and 18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Potsch et al. in view of Takagi (6,033,057). In regards to claim 6, Potsch et al. discloses the invention including a drum-shaped rotary blade (53), a disk shaped rotary blade (68), that the rotary blade has a cutting edge (Fig. 9), a first beveled surface facing the drum-shaped rotary blade and progressively spaced from the drum-shaped rotary blade toward the cutting edge (68'), and a second beveled surface facing the work piece and progressively spaced from the cutting edge away from the work piece (200).

However, Potsch et al. fail to disclose that the disk-shaped rotary blade has irregularities along a circumference of the blade, the irregularities have an irregularity quantity set to a value which ranges from 0.5µm to 5µm, the irregularities have one of saw-tooth shaped and undulating shape, and the irregularity quantity being a distance from a bottom to a top of one of the irregularities. Takagi teaches that it is old and well known that blades have irregularities in saw-tooth and undulating shapes (Column 2, lines 27-28). The examiner notes that it is old and well know to make a surface as smooth as possible, therefor, it would have been obvious to employ manufacturing techniques to obtain a smoothness of the order claimed. It would have been an obvious matter of design choice to have have an irregularity quantity set to a value which ranges

from 0.5µm to 5µm, since such a modification would have involved a mere change in the size of a component. A change in size is generally recognized as being within the level of ordinary skill in the art. *In re Rose*, 105 USPQ 237 (CCPA 1955).

It would have been an obvious matter of design choice to make the different portions of the irregularities of whatever form or shape was desired or expedient. A change in form or shape is generally recognized as being within the level of ordinary skill in the art, absent any showing of unexpected results. *In re Dailey et al.*, 149 USPQ 47.

Therefore, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to have provided Potsch et al. with irregularities, as taught by Takagi, to provide the desired smoothness of the cutting apparatus.

Claims 19 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Potsch et al. in view of Surina (6,205,898). Potsch et al. discloses the invention but fails to disclose the drum shaft and the disk shaft are operably connected to rotate in unison through gears.

Surina teaches a drum shaft and a disk shaft are operably connected to rotate in unison through gears (Column 1 lines 50-55). Therefore, it would have been obvious to one of ordinary skill in the art, at the time of the invention, to have provided Potsch et al. with shaft connected by gears, as taught by Surina, to minimize the complexity of the appraratus by reducing the drive means from two to one.

Response to Arguments

Art Unit: 3724

10. Applicant's arguments filed 14 July 2005 have been fully considered but they are not persuasive. The term "in unison" is defined as: at the same time; at once. The American Heritage® Dictionary of the English Language, Fourth Edition Copyright © 2000 by Houghton Mifflin Company. Published by Houghton Mifflin Company. All rights reserved.

In light of this definition, the shafts of Potsch et al. may not be driven by the same driving means but they are rotating at the same time making them in unison. It would have been obvious to reduce the cutting edge surfaces of Falk et al. to correspond with a specific work piece. If, for example, the blades intended use was to cut only one sheet of paper, a smaller blade would still perform the intended use and be cheaper to manufacture a smaller blade. Falk et al. teaches that it is old and well known for the surfaces (200 and 68°) of Potsch et al. to be separated by a specific angle only. The blade of Takagi does perform a cutting function, in that, the blade cuts or scrapes toner off of 114. Therefore, Takagi's blade is performing a cutting function and is relevant art.

Conclusion

- 11. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Watanabe et al.
- 12. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any

Art Unit: 3724

extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jason Prone whose telephone number is (571) 272-4513. The examiner can normally be reached on 7:30-5:00, Mon - (every other) Fri.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Allan N. Shoap can be reached on (571) 272-4514. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

September 28, 2005

.IP

Allan N. Shoap Supervisory Patent Examiner Group 3700

Art Unit: 3724

